

IMPORTANT: PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE



2007-09 Toyota Camry, LE, XLE, Hybrid & SE Upper and Lower Stainless Steel Mesh Grilles

D 15 G9R

Notes to the Technician:

E&G is proud to present this package to you and reminds you that for technical information, contact Lynn Eash or Lee Clary at 410-381-4900. Do not attempt installation any E&G product without first reading the detailed instructions. E&G Classics will not warrant damaged parts or vehicle due to altered installation instructions.

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Camry, LE, XLE & Hybrid Part #1073-0102-07R

Quantity	Description	Part No.
1	Upper Mesh Grille (includes):	*****
	Mesh Section	1073-0020-07
	14 Gage Brushed Mesh Frame	1073-0038-07R
	22 Gage Polished Frame Overlay	1073-0039-07
	(7) Mesh Rectangular Retainers	1099-0167-05B
	(6) 3/16" x 1/2" x .062" Black Nylon Washers	1999-0256-00
1	Lower Mesh Grille (includes):	*****
	Mesh Section	1073-0021-07
	14 Gage Brushed Mesh Frame	1073-0042-07
	22 Gage Polished Frame Overlay	1073-0043-07
1	Hardware Kit (components listed below)	1073-1902-07
	(4) 8-32 ESNA Half Nuts	1999-0065-00
	(4) 1.006" x .189" x .064 Black Washers	1999-0264-00
	(4) .156" x 1" Vinyl Caps	1999-0241-00
	(13) 3/8" Speed Nuts (3/16" Stud Size)	3999-9589-00

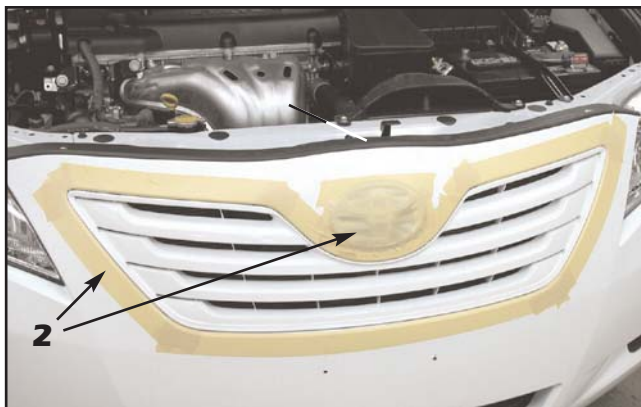
SE Part #1073-0102-07SE

Quantity	Description	Part No.
1	Upper Mesh Grille (includes):	*****
	Mesh Section	1073-0020-07
	14 Gage Brushed Mesh Frame	1073-0038-07R
	22 Gage Polished Frame Overlay	1073-0039-07
	(7) Mesh Rectangular Retainers	1099-0167-05B
	(6) 3/16" x 1/2" x .062" Black Nylon Washers	1999-0256-00
1	Lower Mesh Grille (includes):	*****
	Mesh Section	1073-0021-07SE
	14 Gage Brushed Mesh Frame	1073-0042-07SE
	22 Gage Polished Frame Overlay	1073-0043-07SE
1	Hardware Kit (components listed below)	1073-1902-07
	(4) 8-32 ESNA Half Nuts	1999-0065-00
	(4) 1.006" x .189" x .064 Black Washers	1999-0264-00
	(4) .156" x 1" Vinyl Caps	1999-0241-00
	(13) 3/8" Speed Nuts (3/16" Stud Size)	3999-9589-00

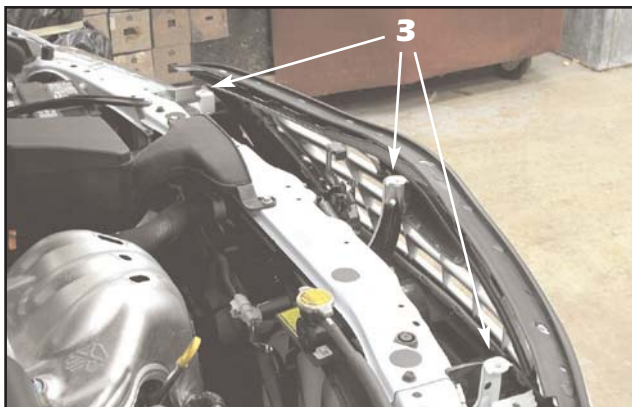


1. Open the hood and remove the outer phillips screws, center 10mm hex bolt and corresponding push fasteners to release the bumper cover from the support brackets.

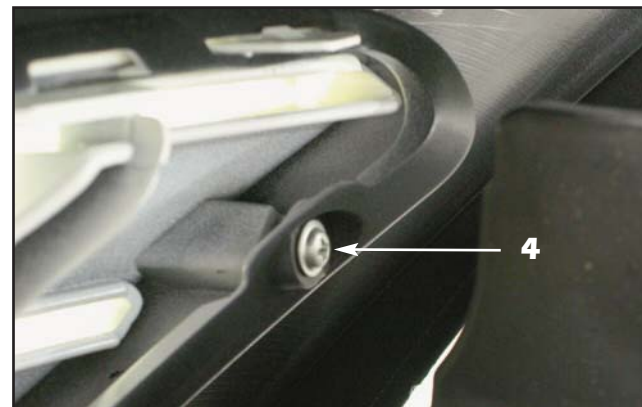
WARNING: PLEASE HANDLE WITH CARE! THE EDGES OF THE STAINLESS STEEL MESH & GRILLE CAN BE EXTREMELY SHARP!



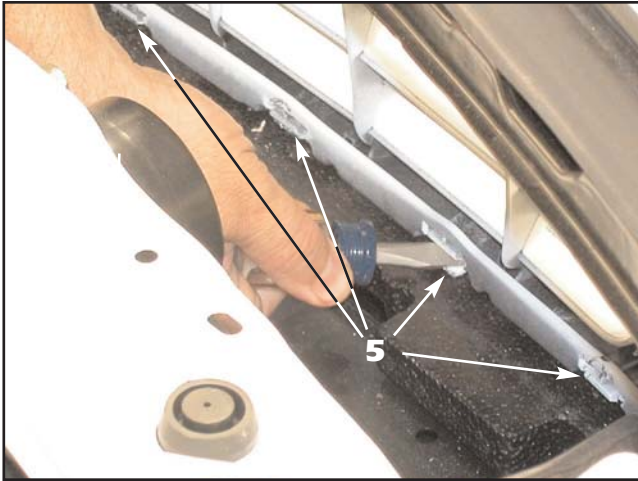
2. Use wide masking tape and carefully mask around the factory grille and cover the front emblem prior to factory grille removal.



3. Lift straight up on the bumper cover and rest the bumper cover on the center support bracket. This will give you more working room for the following procedure.



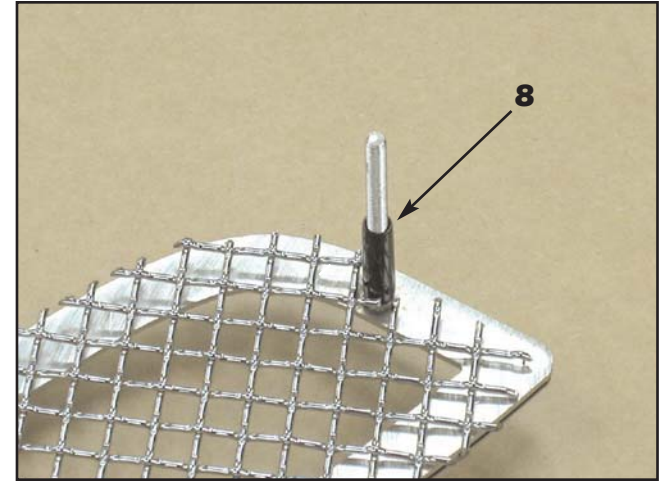
4. Remove the two mounting screws on the inside top of the grille (one each side at the top corners).



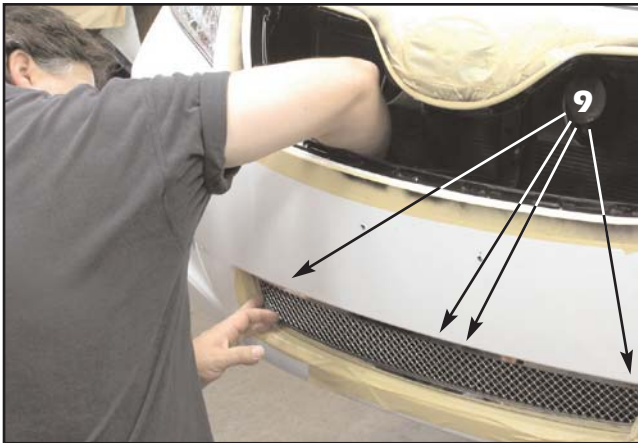
5. Use a wide flat blade screwdriver to pry on the factory grille mounting tabs. Pull out on the grille as you pry on the mounting tabs to release them.



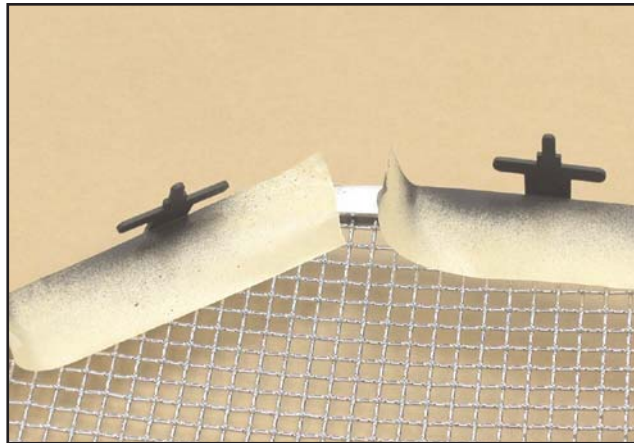
6. Continue pulling out on the grille until it completely unclips from the bumper cover.



7. Before installing the upper grille, align the lower mesh section onto the lower frame.
8. Trim the ends from the supplied silicone sleeves and install a sleeve onto each lower mounting stud (all locations).



9. Use wide masking tape to tape up the lower grille opening. Carefully insert the lower mesh and frame into the factory lower grille opening and install a 1" O.D. by 1/8" I.D. black plastic washer onto each mounting stud and install an 8-32 ESNA half nut (as shown) and tighten (LE, Hybrid & XLE shown, SE installation procedure is the same).



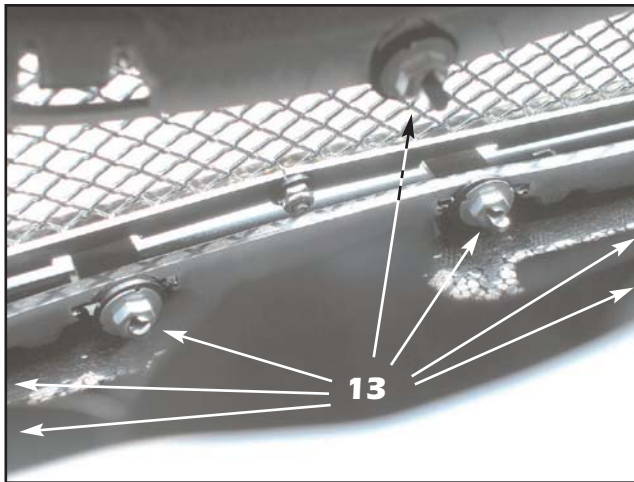
10. Use wide masking tape to tape up to the inner edge of the upper grille mounting studs and apply flat or semi-gloss black paint to conseal them. **Also tape across the top face of the grille and paint the top and sides of all six (6) upper mounting tabs (not shown) to conseal them one installed.**



11. Use masking tape to tape around the factory grille opening 1/2" inside from the face of the bumper cover. Use flat or semi-gloss black paint and paint everything inside the taped factory grille opening that would be visible through the mesh grille, **including across the top of the grille opening.**



12. Carefully align the studs through the factory grille mounting slots, making sure you do not damage or scratch the factory paint around the grille opening.



13. Install a speed nut onto each mounting stud and carefully tighten until the grille is snug. **DO NOT OVERTIGHTEN.** Once snug, turn the speed nut an additional 1/8 of a turn.



14. Remove the protective masking tape applied in Steps 2 & 8 to finish the installation.

WARRANTY INFORMATION:

E&G Classics, Inc. warrants its chrome parts and products to be free from defects in material, workmanship or finish for Thirty-Six (36) months from the date of shipment by E&G. This warranty is limited to the repair or replacement, at E&G Classics option, of the defective part or product.

To obtain performance under this warranty you must:

- 1.) Present your E&G unit to an authorized distributor in your area with proof of purchase.
- 2.) If no distributor is available, contact E&G Classics (address below) for authorization to return unit.
- 3.) Returns - All unauthorized returns will be refused. Merchandise approved by E&G for return must have been purchased within the Thirty-Six (36) months. All returns require an authorization number obtained from E&G and the actual return must be accompanied by the written authorization form filled out completely. All merchandise must be inspected upon receipt and shortages reported within 48 hours. All merchandise must be in a resalable condition. Merchandise must be packed carefully in the original packing. If original packing is no longer usable, repack item(s) comparable to original manner. All returns are subject to a 25% handling charge. Special order items are not returnable. Defective merchandise must have an explanation of the problem. No credit will be issued unless invoice number and date of purchase has been supplied. Manufacturer shall be sole judge of defects in a product.
- 4.) UPS accounts - All returns must be prepaid. Do not send return shipments freight collect. Once E&G has made its decision and it is a claim against our warranty policy, E&G will credit incoming freight on damaged parts.
- 5.) No discontinued part or parts changed due to body style are returnable.

For Return Authorization, write or telephone: E&G Classics, Inc., 8910 McGaw Court, Columbia, MD 21045 (410) 381-4900 Attn: Return Department.

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