# IMPORTANT: PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE



2009-10 BMW 3 Series Stainless Steel Mesh Grilles

I 24 G9P

### Notes to the Technician:

E&G is proud to present this package to you and reminds you that for technical information, contact Lynn Eash or Lee Clary at 410-381-4900. Do not attempt installation any E&G product without first reading the detailed instructions. E&G Classics will not warrant damaged parts or vehicle due to altered installation instructions.

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## Chrome Part # 1161-0102-09

Quantity	<u>Description</u>	<u>Part No.</u>
1 Right L	Ipper Mesh Grille	1161-002A-09
1 Left Up	per Mesh Grille	1161-002B-09
8 (8) Moi	unting Brackets	1161-0157-09

#### "Black Ice" Part # 1161-B102-06

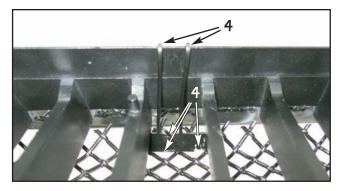
Diack ice Part # 1101-D102-00			
Quantity	<u>Description</u>	Part No.	
1 "E	Black Ice" Right Upper Mesh Grille Black Ice" Left Upper Mesh Grille _ B) Mounting Brackets	_ 1161-002B-09BI	

 Open the hood and remove the four (4) Torx T-25 screws from across the top of the factory grille.



Pull forward on the top of the bumper cover and push up on the centers of the upper mounting tabs and push the grille sections forward to remove them from the bumper cover. *Note*: If the factory grille have chrome verticle bars, scuff the chrome verticle bars and paint them flat black.

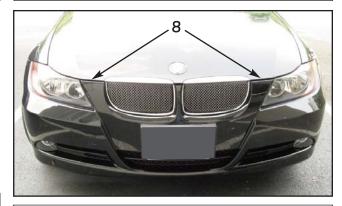
\*USE CAUTION\* while handling the grille. The stainless steel mesh can be very sharp.



- **3**. Align the mesh sections over the factory grille sections.
- 4. Align the mounting brackets inside the mesh and centered in the grille, krimping the small tabs over the mesh wire. Bend the mounting tabs around the bottom inside edge of the factory grille to retain the mesh.



- Align the assembled grille sections back into the bumper cover, making sure that they clip back into the factory mounting slots.
- 7. Reinstall the factory torx screws removed in *Step 1*. Snug the screws but do not tighten until you check the bumper cover/hood alignment.



 Close the hood and check for proper bumper cover to hood alignment. Adjust accordingly, then open the hood and tighten the torx screws to finish