

# IMPORTANT: PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE



## 2006-08 Toyota 4Runner Upper and Lower Stainless Steel Mesh Grilles

A 17 G7R

### Notes to the Technician:

E&G is proud to present this package to you and reminds you that for technical information, contact Lynn Eash or Lee Clary at 410-381-4900. Do not attempt installation any E&G product without first reading the detailed instructions. E&G Classics will not warrant damaged parts or vehicle due to altered installation instructions.

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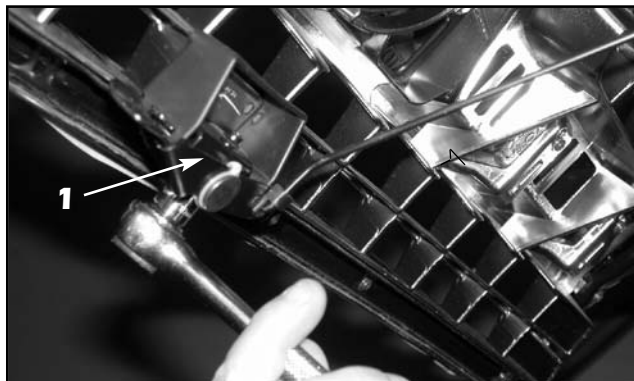
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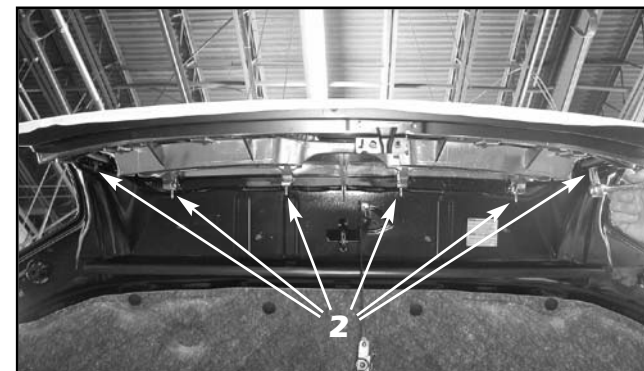
### Part #1129-0102-06

| Quantity | Description                                  | Part No.      |
|----------|--|---------------|
| 1        | Upper Mesh Grille (includes):                | *****         |
|          | Mesh Section                                 | 1129-0020-06  |
|          | 12 Gage Stainless Steel Frame                | 1129-0038-06  |
|          | (5) Black Rectangular Mesh Retainers         | 1099-0167-05B |
|          | (2) Black Plastic Washers                    | 1999-0256-00  |
|          | (7) #8-32 ESNA Half Nuts                     | 1999-0065-00  |
| 1        | Lower Mesh Grille Frame                      | 1129-0022-06  |
| 1        | Lower Mesh Grille Section                    | 1129-0021-06  |
| 1        | Hardware Kit (components listed below)       | 1129-1902-06  |
| 10       | Dakota Mounting Brackets                     | 1108-0158-97  |
| 2'       | .040" x 1/2" Double Faced Tape               | 3004-9248-92  |
| 3        | 1.006" x .189" x .064" Black Plastic Washers | 1999-0264-00  |
| 2        | Stainless Steel Lock Washers                 | 1999-9555-00  |
| 2        | #8-32 Stainless Steel Hex Nuts               | 1999-9072-00  |
| 1        | Emblem Mounting Plate                        | 1129-0158-06  |
| 18       | #8-32 ESNA Half Nuts                         | 1999-0065-00  |
| 11       | 1" x .156" Vinyl Sleeves                     | 1999-0241-00  |
| 4        | Black Nylon Retainers                        | 5999-1952-00  |

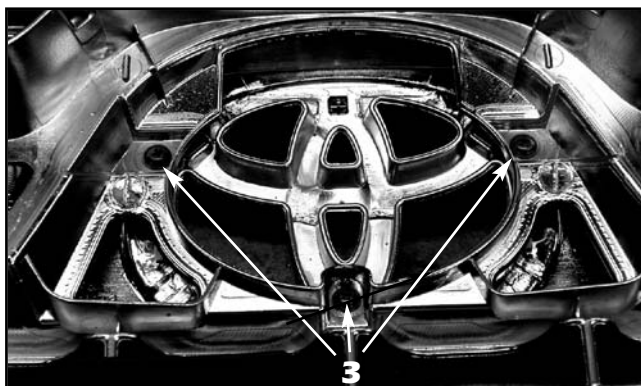
## WARNING: PLEASE HANDLE WITH CARE! THE EDGES OF THE STAINLESS STEEL MESH & GRILLE CAN BE EXTREMELY SHARP!



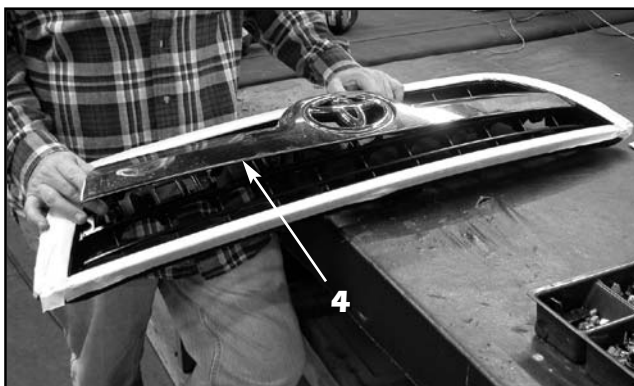
1. Open the hood and remove the two 10mm hex bolts retaining the hood release lever. Remove the lever from the bottom of the grille.



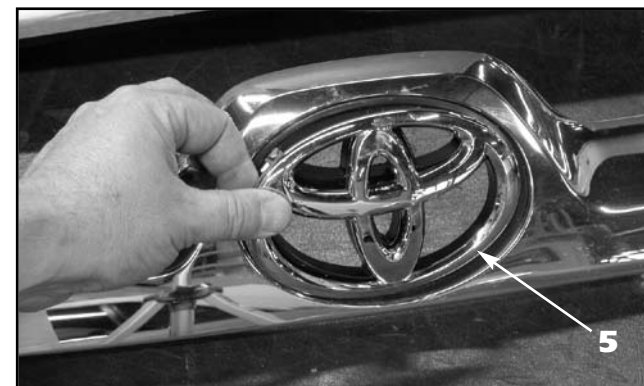
2. Apply masking tape to the chrome or painted surround on the factory grille. Remove the 10mm hex nuts from the top of the factory grille. Remove the grille from the hood.



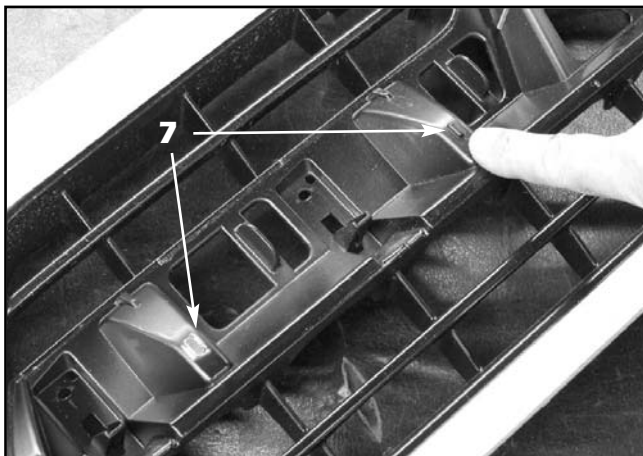
3. Remove the factory phillips screws behind the center bar and around the emblem.



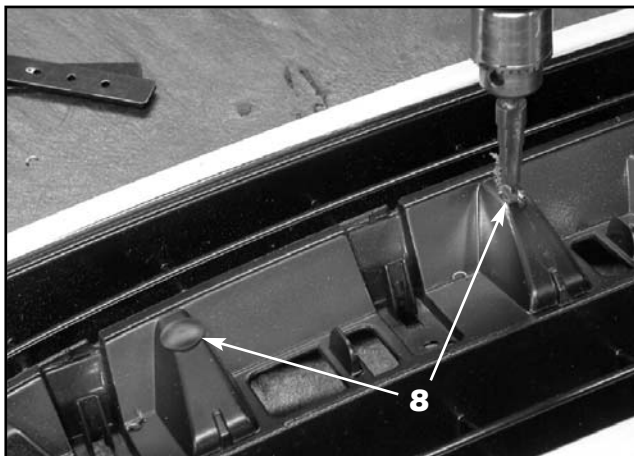
4. Carefully remove the factory center bar from the grille (not reused).



5. Carefully remove the emblem from the OEM grille by unclipping it.



7. Locate and grind down the small raised portions on the factory grille (total of four, two each side). Grind carefully, the plastic push pins installed in the following step must cover the grinding marks.



8. Drill 1/4" holes where the small raised portions were removed and install the supplied black plastic push fasteners.



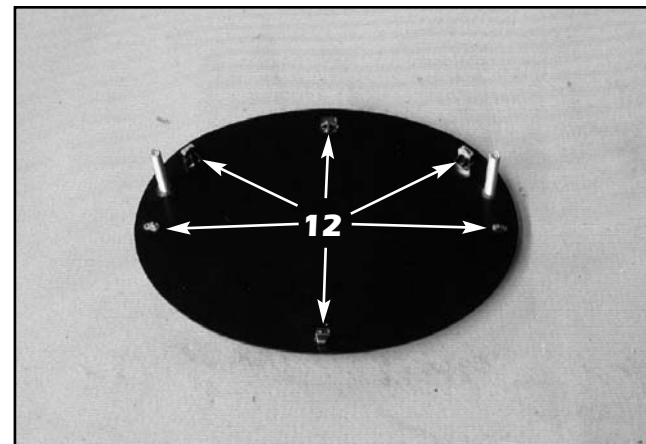
9. Make sure the chrome or painted surround is carefully taped and apply semi-gloss black paint to the factory grille (as shown).



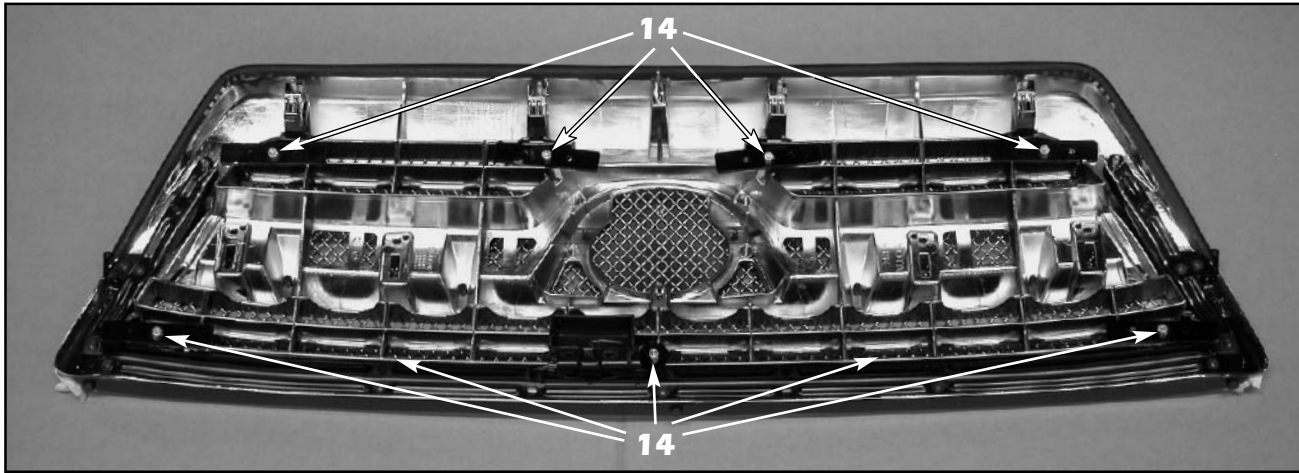
10. Clean the back of the emblem and install the supplied double faced tape to the back of the emblem (where shown, around the outer edges).



11. Peel off the double faced tape backing. Carefully align the emblem onto the emblem backing plate, making sure all the mounting studs pass through the slots in the mounting plate. Once properly aligned, press the emblem firmly in place to set the tape.

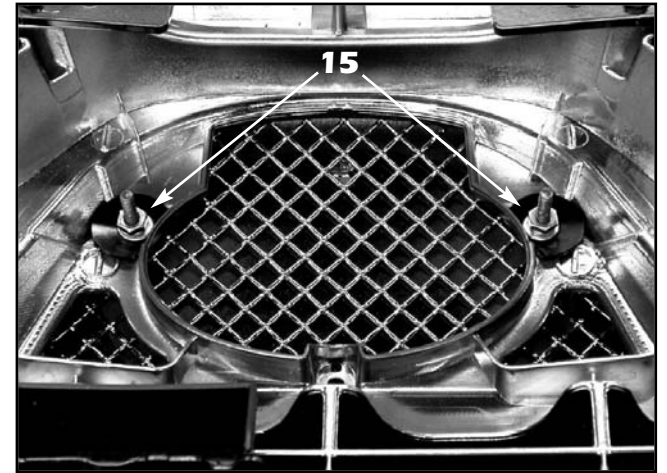


12. Once the factory emblem is installed onto the backing plate, turn the plate over and grind off the plastic alignment tabs flush with the back of the plate.

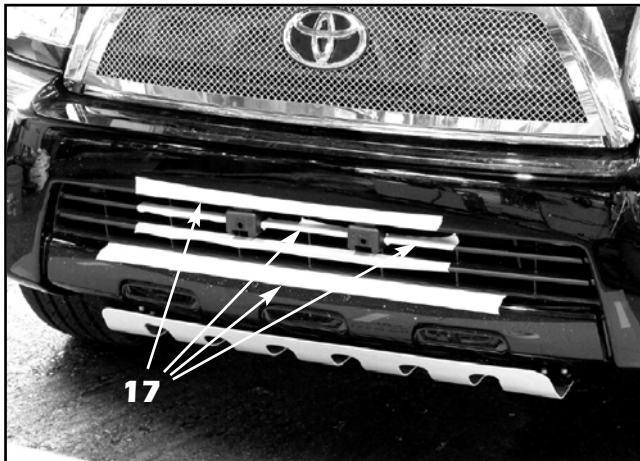


**IMPORTANT: Trim the closed ends off the supplied 1" x .156" vinyl caps and install one onto each mounting stud before assembling the grille (not shown).**

13. Align the mesh and frame onto the factory grille, making sure that any protective masking tape that could get caught underneath the frame is removed first.
14. Install the black mounting plated over the protruding studs and install an ESNA half nut to secure. The bottom center stud will use a plastic washer and ESNA nut to secure. Once the frame and mesh are centered, tighten all mounting hardware.



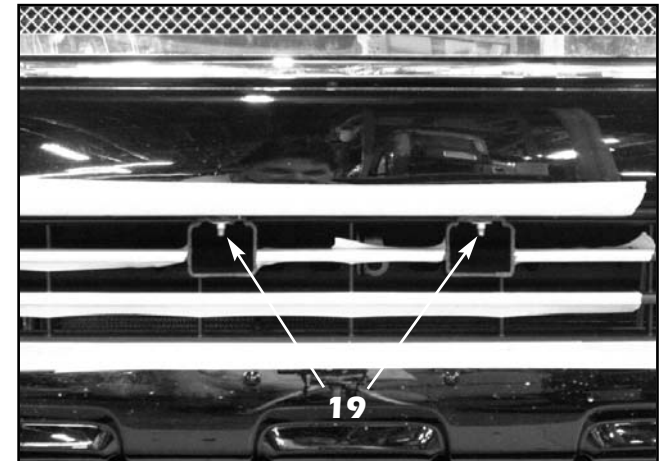
15. Install the assembled emblem onto the grille, making sure the studs pass through the existing holes in the factory grille. You must trim the black plastic washers to clear the inside edge of the factory emblem opening before installing the stainless steel lock washers and hex nuts.



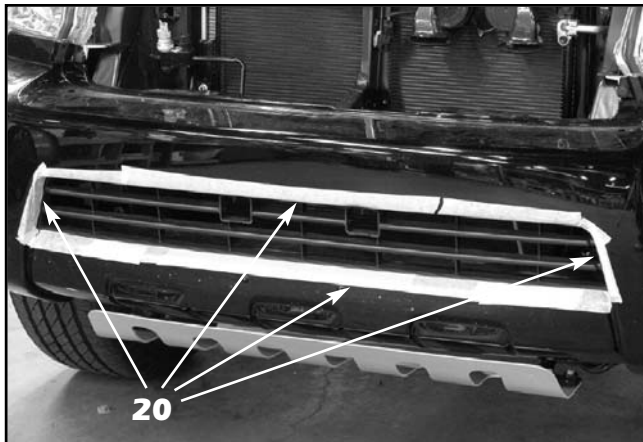
16. Install the assembled grille back onto the hood, making sure you reinstall the hood latch bracket.
17. Apply masking tape to the lower grille around the front tag mounting bosses (if equipped).



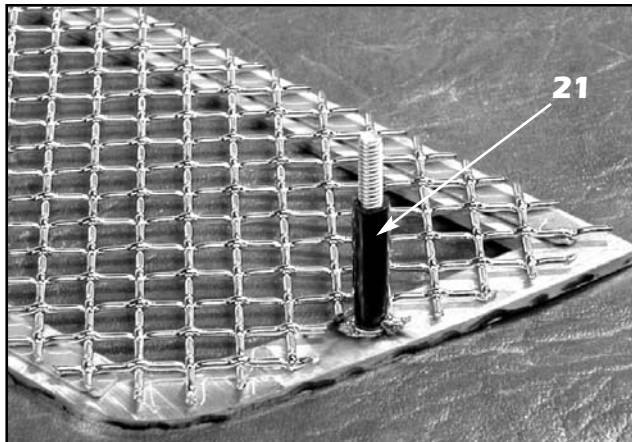
18. Use a small grinded to remove the plastic bosses. Grind them until they are flush with the grille fins along the sides and bottom, and across the top until you make contact with the J-clips securing the front bumper cover.



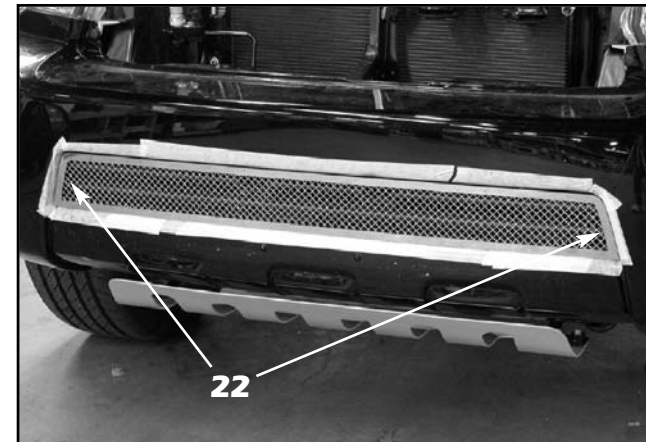
19. Paint the exposed J-clips black before installing the lower mesh grille.



**20.** Finish applying masking tape completely around the lower grille opening.



**21.** Install a 1" x .156" vinyl cap (trim off the closed end first) onto the lower mounting studs to conceal them once the grille is installed.



**22.** Align the lower mesh and frame into place. Install the supplied mounting bracket and ESNA lock nuts onto the mounting studs and begin tightening. Once the grille is snug but not completely tight, remove the protective masking tape from around the grille opening by pulling back over itself. You can move the grille around enough for clearance to remove the tape.



**23.** Finished installation.

#### WARRANTY INFORMATION:

E&G Classics, Inc. warrants its chrome parts and products to be free from defects in material, workmanship or finish for Thirty-Six (36) months from the date of shipment by E&G. This warranty is limited to the repair or replacement, at E&G Classics option, of the defective part or product.

#### To obtain performance under this warranty you must:

- 1.) Present your E&G unit to an authorized distributor in your area with proof of purchase.
- 2.) If no distributor is available, contact E&G Classics (address below) for authorization to return unit.
- 3.) Returns - All unauthorized returns will be refused. Merchandise approved by E&G for return must have been purchased within the Thirty-Six (36) months. All returns require an authorization number obtained from E&G and the actual return must be accompanied by the written authorization form filled out completely. All merchandise must be inspected upon receipt and shortages reported within 48 hours. All merchandise must be in a resalable condition. Merchandise must be packed carefully in the original packing. If original packing is no longer usable, repack item(s) comparable to original manner. All returns are subject to a 25% handling charge. Special order items are not returnable. Defective merchandise must have an explanation of the problem. No credit will be issued unless invoice number and date of purchase has been supplied. Manufacturer shall be sole judge of defects in a product.
- 4.) UPS accounts - All returns must be prepaid. Do not send return shipments freight collect. Once E&G has made its decision and it is a claim against our warranty policy, E&G will credit incoming freight on damaged parts.
- 5.) No discontinued part or parts changed due to body style are returnable.

**For Return Authorization, write or telephone: E&G Classics, Inc., 8910 McGaw Court, Columbia, MD 21045 (410) 381-4900 Attn: Return Department.**

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