

## IMPORTANT: PLEASE KEEP THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE !

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# 2013 Lexus RX350 / RX450h Mesh Grilles Upper and lower overlays

Fine Mesh Part #1374-0102-13 / "Black Ice" Fine Mesh Part #1374-B102-13



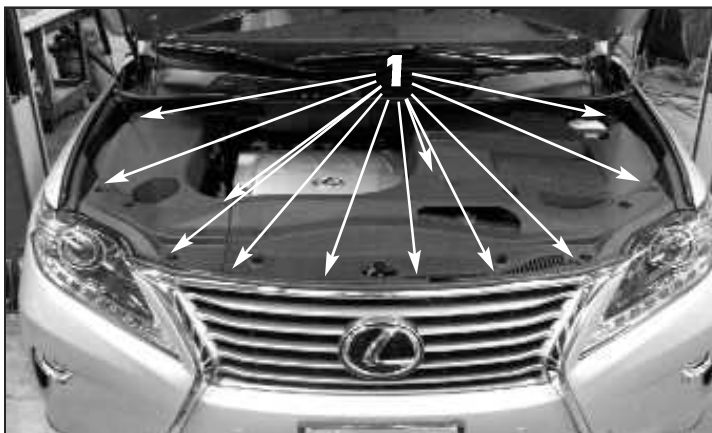
### TOOLS REQUIRED

Automotive grade masking tape, scotch brite pad or fine sandpaper, flat or semi-gloss black paint, #1 phillips screwdriver, cutters, 9mm socket and ratchet, razor blade, solvent, glass cleaner and soft, clean cloths.

08/09/2012

### Notes to the Technician/Installer:

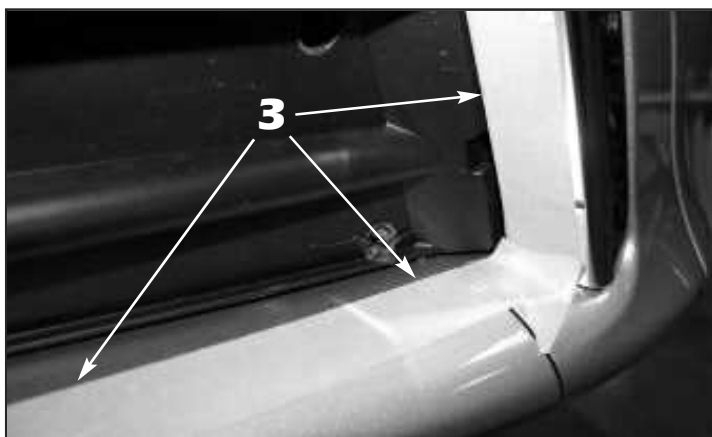
E&G is proud to present this package to you and reminds you that for technical information, contact technical assistance at 410-381-4900. Do not attempt the installation of any E&G product without first reading the detailed instructions. E&G Classics will not warrant damaged parts or the vehicle due to altered installation procedures.



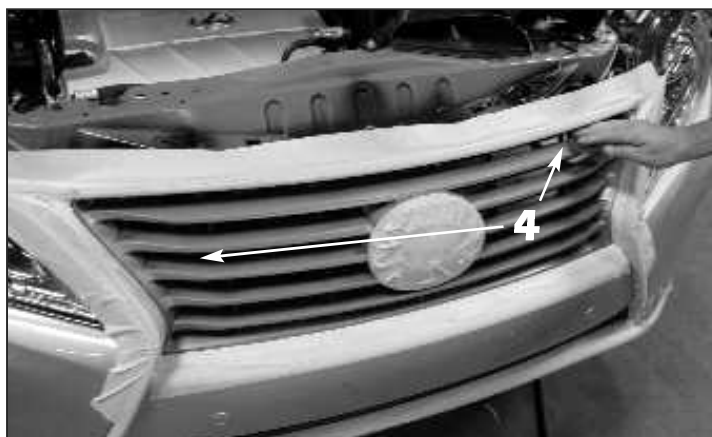
1. Open the hood and remove the plastic push fasteners (push down on the center of the pins to release them) and remove the large plastic engine bay covers. Raise the vehicle on a lift or use a jack and jack stands. **NOTE: If using a jack, you must use jack stands. Do not rely on the jack to support the vehicle. If the jack fails, serious injury could occur.** Remove the front license plate bracket (if equipped, not shown).



2. Apply masking tape to the painted bumper cover and chromed surrounds of the upper and lower factory grilles and grille emblem as shown. Tape around the emblem even with the factory grille fins.



3. Close-up of the lower grille masking tape application. Match the arch of the lower grille center bar onto the painted bumper cover.

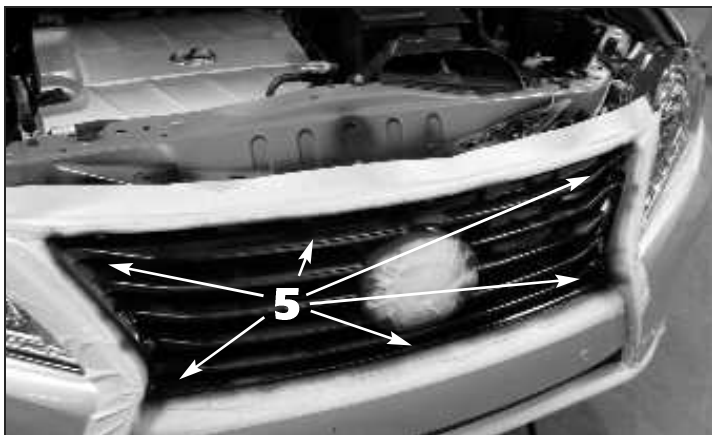


4. Carefully use a scotch brite pad or fine sandpaper to scuff the factory grille insert for the following paint procedure.



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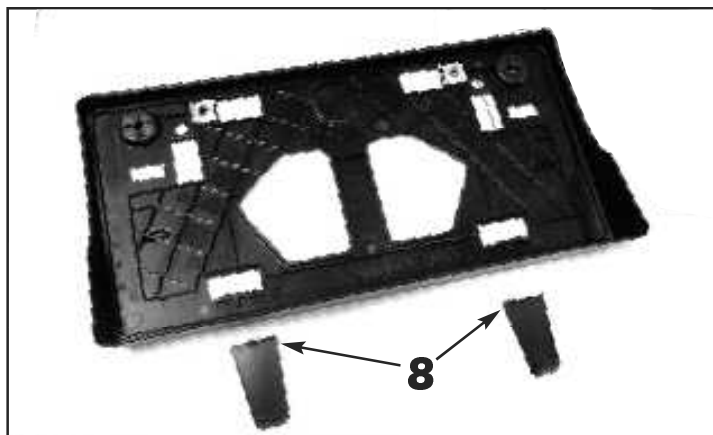
**5.** Apply flat or semi-gloss black paint to the factory grille insert and install the lower grille while the paint cures.



**6.** Align the lower mesh grille assembly into place, making sure it is perfectly centered. Use wide masking tape to hold it into place during the following screw installation procedure.



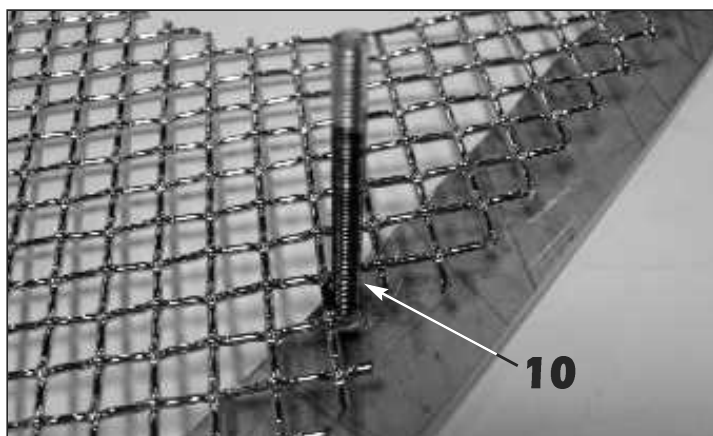
**7.** Install the supplied #4 x 3/4" oval head screws (paint the screw heads with black paint to help conceal them). Use an awl or similar pointed tool to make an impression to start the screw installation. Once the lower grille is secured, remove the protective masking tape (not shown).



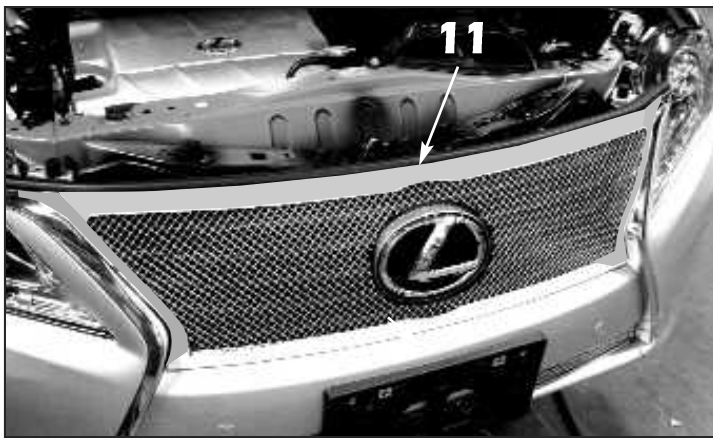
**8.** For vehicles equipped with a front license plate bracket: Remove the lower mounting tabs from the front license plate bracket.



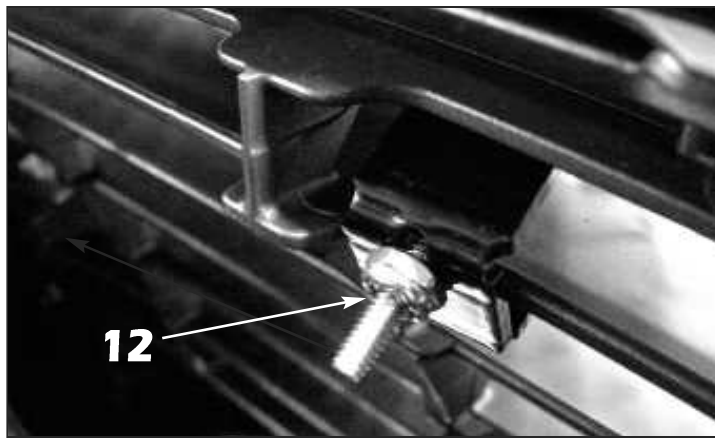
**9.** Remove the protective tape from the lower grille surround and use solvent and a soft, clean cloth to remove any glue residue. Use glass cleaner and a soft, clean cloth to remove any solvent residue. Reinstall the factory license plate bracket back onto the bumper cover, reusing the factory hardware.



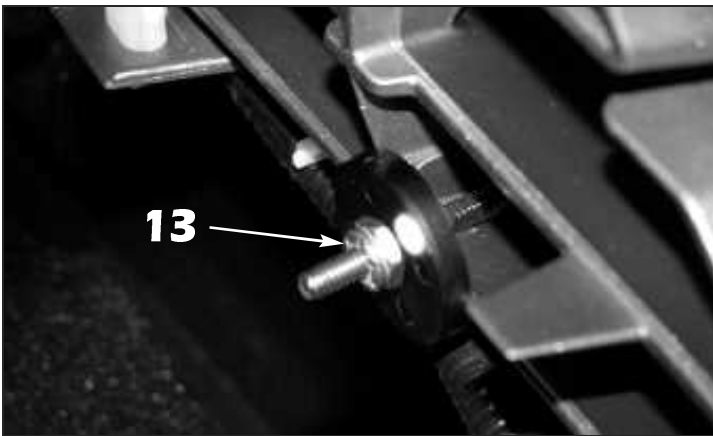
**10.** Paint the lower four (4) mounting studs on the upper grille assembly black prior to upper grille installation.



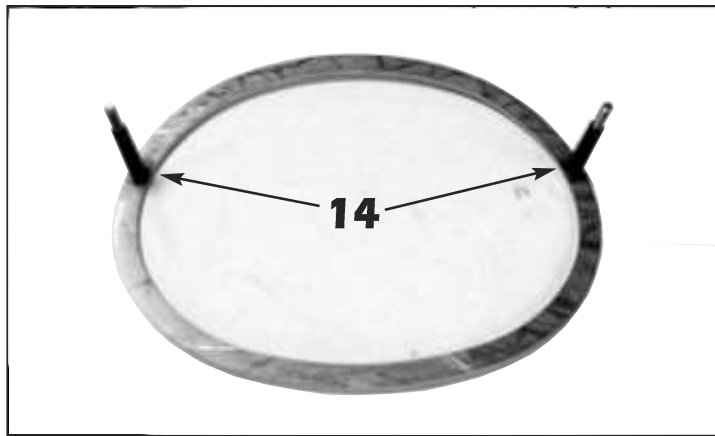
**11.** Remove any masking tape that could get caught underneath the upper mesh grille once it is installed. Carefully align the upper mesh grille assembly into place, making sure it is perfectly centered in the factory chrome surround.



**12.** Install the supplied upper mesh retaining brackets onto the upper center four (4) mounting studs and install a #8-32 ESNA half nut. *Do not completely tighten at this time.*



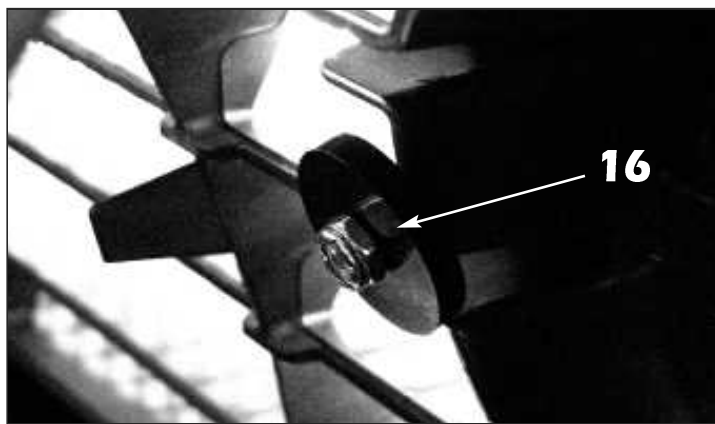
**13.** Install the supplied large black plastic washers onto the lower four (4) mounting studs and the top outer mounting studs. Install #8-32 ESNA half nuts onto each mounting stud. *Do not completely tighten at this time.*



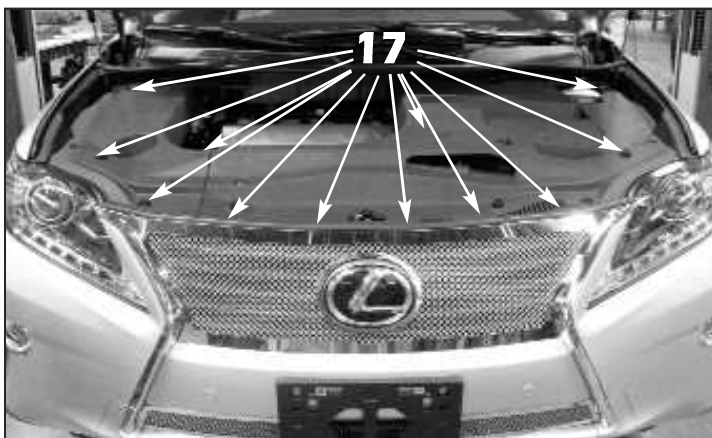
**14.** Install the supplied #8 x 1-1/4" black cap plugs onto the emblem surround mounting studs once the closed ends have been cut off.



**15.** Align the emblem surround into place, making sure it is perfectly centered and level. You might need to slightly trim a wire if the emblem surround is slightly off.



**16.** Install the supplied large black plastic washers onto the mounting studs and install a #8-32 ESNA half nut. Make sure the grille and emblem surrounds are in their proper position and tighten the ESNA half nuts until the washers no longer rotate and the retainers are snug. **DO NOT OVERTIGHTEN** or you will indent the surround at the stud locations.



- 17.** Reinstall the engine bay panels removed in **Step 1** and close the hood and lower the vehicle to finish the installation.

### ***E&G Classics Warranty Information:***

E&G Classics, Inc. warrants its chrome parts and products to be free from defects in material, workmanship or finish for Thirty-Six (36) months from the date of shipment by E&G. This warranty is limited to the repair or replacement, at E&G Classics option, of the defective part or product. Full E&G Classics warranty information is available online @ [www.egclassics.com](http://www.egclassics.com). Just click on the product warranty icon.

### ***For E&G Classic Product Returns:***

Please contact the authorized E&G Classics Dealer where you purchased our product from in regards to any workmanship or warranty claims. All items returned to E&G Classics must have a return authorization number issued by us for inspection or a defective product and or warranty issue. All merchandise sent back to E&G Classics without proper paperwork or authorization will be rejected and returned.

#### **Fine Mesh Part #1374-0102-13**

Quantity:	Description:	Part Number:
1	Chrome Upper Mesh Grille Assembly	*****
1	S.S. Lower Mesh Grille Assembly	*****
1	Installation Hardware Kit	1374-1902-13
1	Chrome Emblem Surround	1374-0045-13
2	#8 x 1-1/4" Black Cap Plugs	1999-0311-00
8	Large Black Plastic Washers	1999-0264-00
12	#8-32 ESNA Half Nuts	1999-0065-00
5	#4 x 3/4" Oval Head Screws	2999-9113-00
4	Mesh Retaining Brackets	1385-0158-10

#### **Fine Mesh Black Ice Part #1137-B102-11**

Quantity:	Description:	Part Number:
1	Chrome "Black Ice" Upper Mesh Grille Assembly	*****
1	S.S. "Black Ice" Lower Mesh Grille Assembly	*****
1	Installation Hardware Kit	1374-1902-13
1	Chrome Emblem Surround	1374-0045-13
2	#8 x 1-1/4" Black Cap Plugs	1999-0311-00
8	Large Black Plastic Washers	1999-0264-00
12	#8-32 ESNA Half Nuts	1999-0065-00
5	#4 x 3/4" Oval Head Screws	2999-9113-00
4	Mesh Retaining Brackets	1385-0158-10

#### **Upper Fine Mesh Part #1374-010U-13**

Quantity:	Description:	Part Number:
1	Chrome Upper Mesh Grille Assembly	*****
1	Installation Hardware Kit	1374-1903-13
1	Chrome Emblem Surround	1374-0045-13
2	#8 x 1-1/4" Black Cap Plugs	1999-0311-00
8	Large Black Plastic Washers	1999-0264-00
12	#8-32 ESNA Half Nuts	1999-0065-00
4	Mesh Retaining Brackets	1385-0158-10

#### **Lower Fine Mesh Part #1374-010L-13**

Quantity:	Description:	Part Number:
1	S.S. Lower Mesh Grille Assembly	*****
1	Installation Hardware Kit	1374-1905-13
5	#4 x 3/4" Oval Head Screws	2999-9113-00

