

IMPORTANT: PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE



2010-12 LEXUS RX350
"HEAVY" MESH
GRILLE
 L 03 H0 R

Notes to the Technician:

E&G is proud to present this package to you and reminds you that for technical information, contact Lynn Eash or Lee Clary at 410-381-4900. Do not attempt installation any E&G product without first reading the detailed instructions. E&G Classics will not warrant damaged parts or vehicle due to altered installation instructions.

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Part # 1374-0104-10

Quantity	Description	Part No.
1	2B Stainless Steel Mesh Surround	1374-0034-10
1	Chrome Plated S.S. Heavy Mesh Insert	1374-0040-10
1	Top Mounting Plate	1374-0210-10
1	22 Gage Polished S.S. Overlay	1374-0201-10
1	Hardware Kit (components listed below):	1374-1902-10
	(18") .045" x 1" Double Faced Tape	3004-9244-92
	(2) Emblem Backing Washers	1374-0159-10
	(1) Emblem Backing Plate	1374-0157-10
	(2) #10 S.S. Lock Washers	1999-9555-00
	(2) #8-32 S.S. Hex Nuts	1999-9072-00
	(12) #8-32 ESNA Half Nuts	1999-0065-00
	(7) Black Rectangular Washers	1099-0167-05B
	(1) Lower Center Mounting Bracket	1374-0151-10
	(2) Lower Corner Mounting Brackets	1374-0152-10
	(3) #8 x 1/2" Black Truss Head Screws	3999-9035-00
	(36") .045" x .375" Double Faced Tape	3004-9246-92

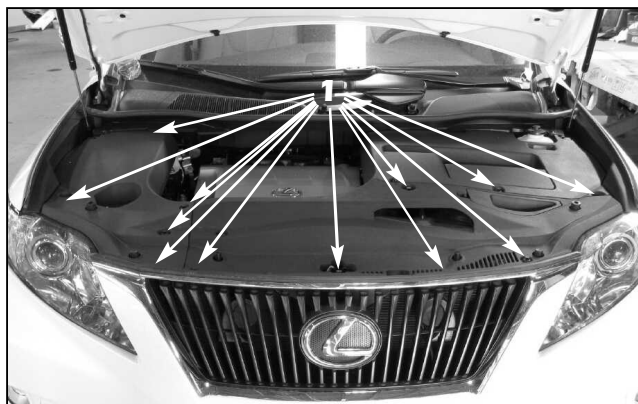
WARRANTY INFORMATION:

E&G Classics, Inc. warrants its chrome parts and products to be free from defects in material, workmanship or finish for Twenty-Four (24) months from the date of shipment by E&G. This warranty is limited to the repair or replacement, at E&G Classics option, of the defective part or product. To obtain performance under this warranty you must:

- 1.) Present your E&G unit to an authorized distributor in your area with proof of purchase.
- 2.) If no distributor is available, contact E&G Classics (address below) for authorization to return unit.
- 3.) Returns - All unauthorized returns will be refused. Merchandise approved by E&G for return must have been purchased within the Twenty-Four (24) months. All returns require an authorization number obtained from E&G and the actual return must be accompanied by the written authorization form filled out completely. All merchandise must be in a resalable condition. Merchandise must be packed carefully in the original packing. If original packing is no longer usable, repack item(s) comparable to original manner. All returns are subject to a 25% handling charge. Special order items are not returnable. Defective merchandise must have an explanation of the problem. No credit will be issued unless invoice number and date of purchase has been supplied. Manufacturer shall be sole judge of defects in a product.
- 4.) UPS accounts - All returns must be prepaid. Do not send return shipments freight collect. Once E&G has made its decision and it is a claim against our warranty policy, E&G will credit incoming freight on damaged parts.
- 5.) No discontinued part or parts changed due to body style are returnable.

For Return Authorization, write or telephone: E&G Classics, Inc., 8910 McGaw Court, Columbia, MD 21045 (410) 381-4900 Attn.: Return Department

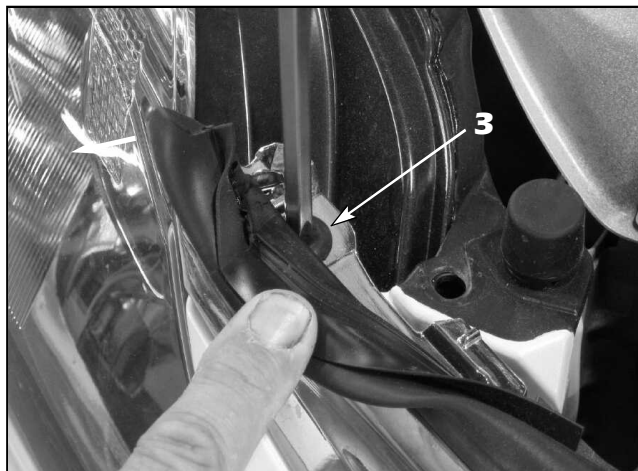
You are responsible for inspecting all packages containing E&G Classics' parts and product immediately upon their receipt and must file a claim with the carrier for any damage disclosure by such inspection and notify E&G Classics in writing at the above address of any such damage. This warranty does not extend to any of our products which have been subject to misuse, neglect, accident or have been altered or repaired in any way. This warranty does not cover any accidental or consequential damages for any breach of this warranty agreement. E&G Classics shall have no responsibility for any loss of time, inconvenience, commercial loss or consequential damage, nor shall E&G be liable for any injury or damage to persons or property by reason of any defect in material, workmanship or finish of its parts or products. This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.



1. Open the hood and remove the push pins retaining the engine bay covers, then remove the covers.



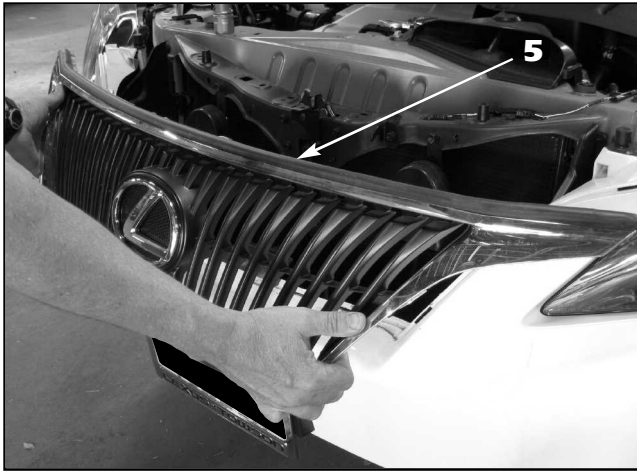
2. Remove the factory 10mm hardware retaining the top of the factory grille to the support.



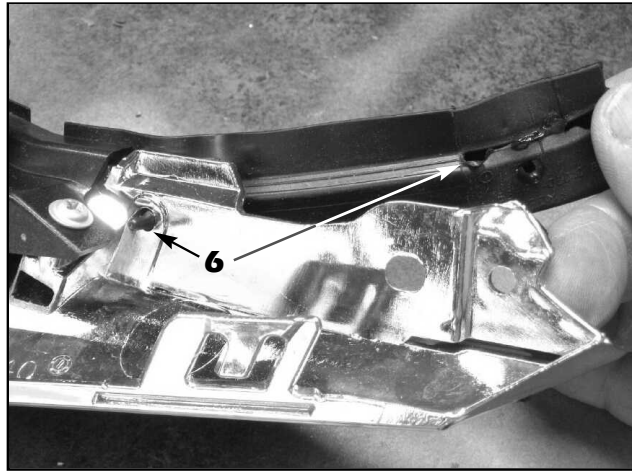
3. Pull forward on the factory weatherstrip and remove the outer retaining screws (one each side).



4. Once the outer screws are removed, pull up and forward on the factory grille to release the sides from the bumper cover.



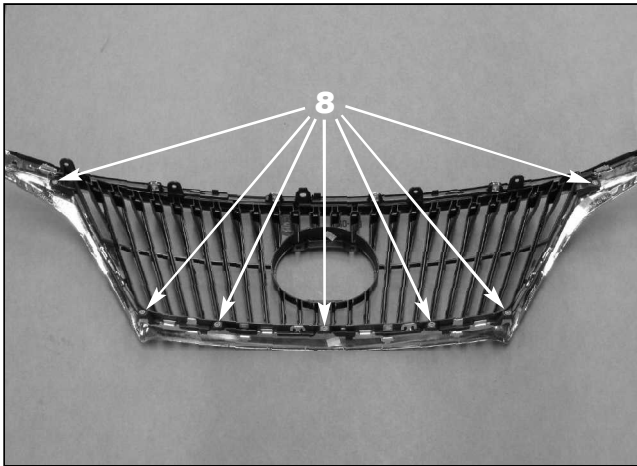
5. Across the bottom edge, push on the centers of the grille mounting tabs locking the factory grille to the bumper cover, then pull the grille straight out to remove.



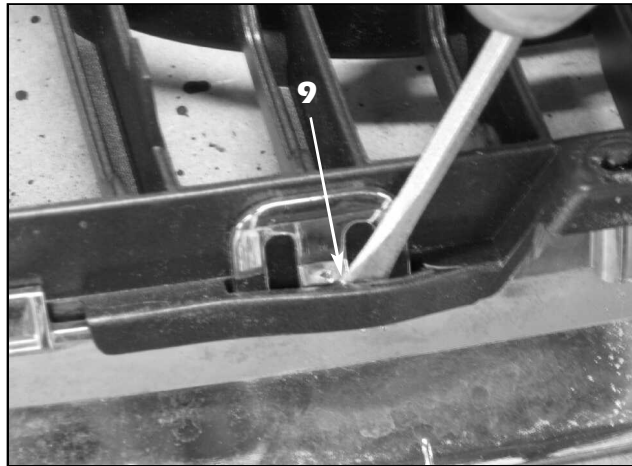
6. Once the grille is placed onto a clean work bench, remove the upper weatherstrip and retaining clips (to be reused) by squeezing the bottoms of the retaining clips together before pushing them out of the mounting holes.



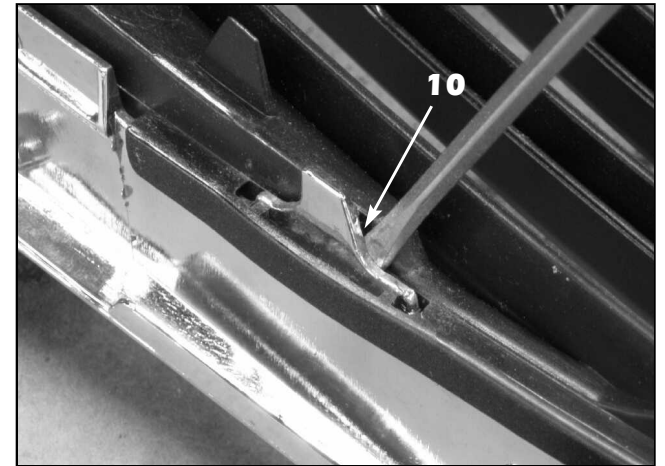
7. Use a small flat blade screwdriver to pry off the upper retaining clips, then remove the factory emblem from the grille.



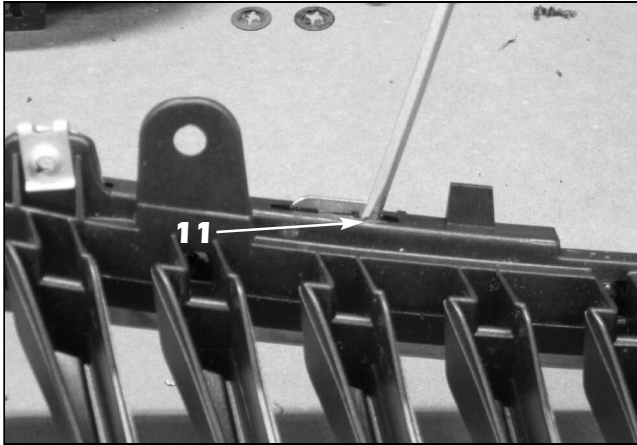
8. The factory grille insert is now ready to be separated from the factory chrome surround. First remove all Phillips screws holding the insert to the surround.



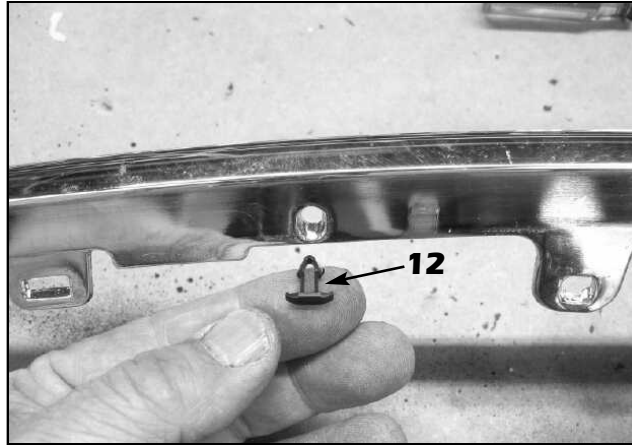
9. Using a small flat blade screwdriver, begin prying the insert away from the tabs securing it to the chrome surround across the bottom edge.



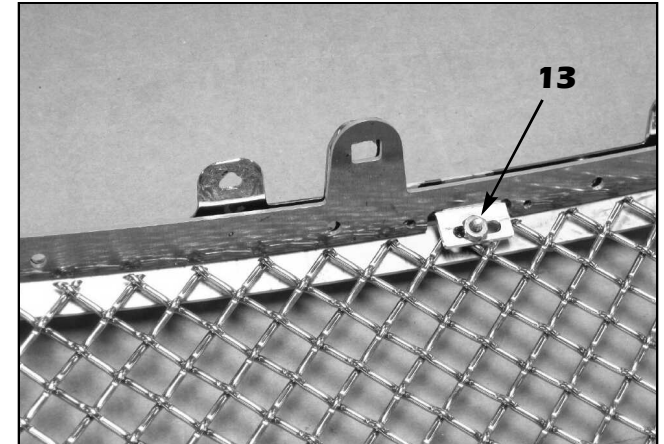
10. Use a small flat blade screwdriver to release the clips on the sides of the surround.



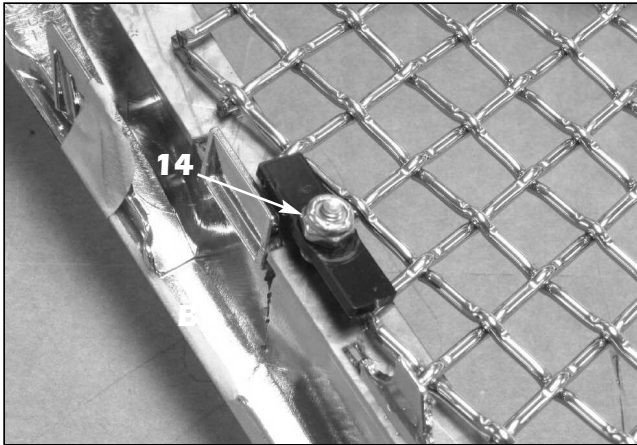
11. Use a small flat blade screwdriver to release the mounting tabs across the top of the grille.



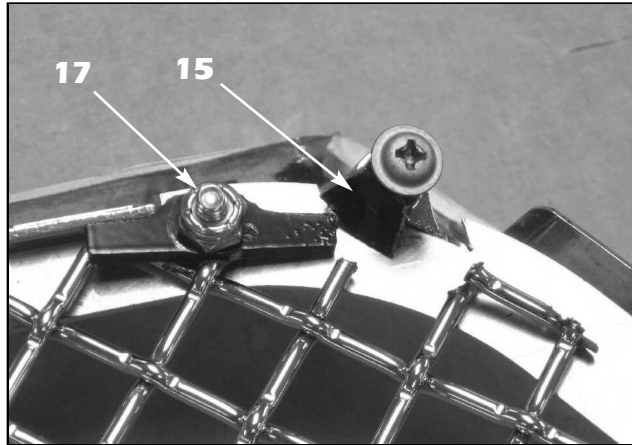
12. Make sure you remove all remaining small clips that hold the rubber weatherstrip to the top of the chrome surround (save for reinstallation).



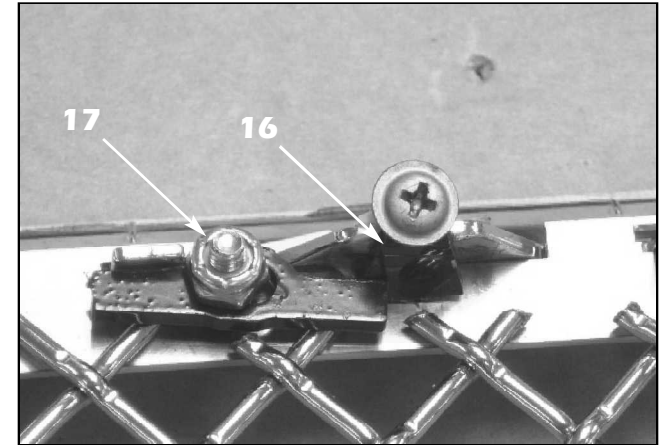
13. Align the mesh grille surround, mesh section and top plate behind the factory chrome surround, making sure the upper tabs line up with ones on the factory surround and the factory tabs on the sides and bottom pass through the slots in the E&G surround. Install (5) #8-32 ESNA half nuts across the top to retain the upper section of the mesh grille.



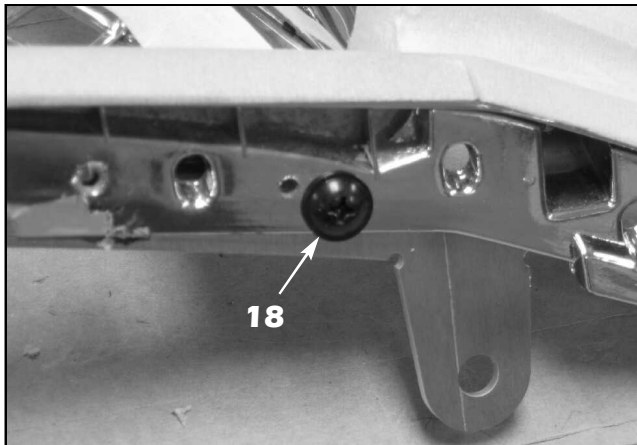
14. Install the supplied rectangular mesh retainers over the mesh section and install the supplied #8-32 ESNA half nuts to secure.



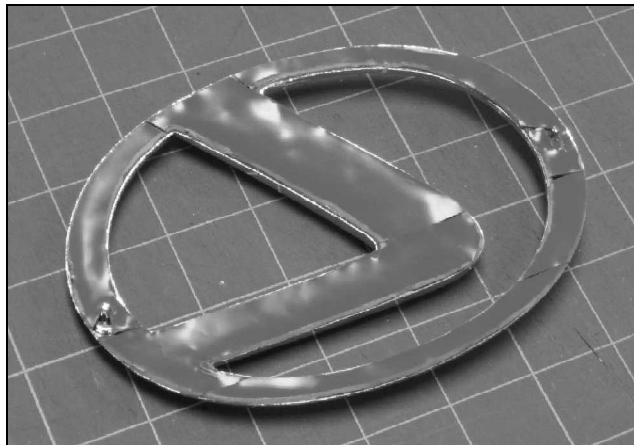
15. Use a phillips screw driver and the factory screws to attach the supplied mounting tabs onto the outer screw bosses (as shown).



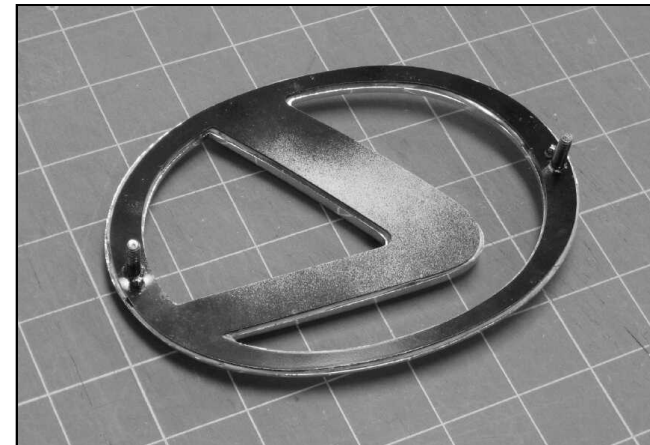
16. Install the center mounting bracket once the outer corners are secured.
17. Once the outer and center mounting brackets are installed, install the supplied black rectangular mesh retainers to all studs using the #8-32 ESNA half nuts.



18. With the E&G surround pressed tightly against the factory chrome surround, drill a 7/64" hole through the center and the outer holes in the top plate and through the factory chrome surround. Flip the assembly over and install the supplied #8 x 1/2" black phillips truss head screws into the upper three (3) mounting holes from the top (outer hole shown). Do not install the screw up from the bottom.



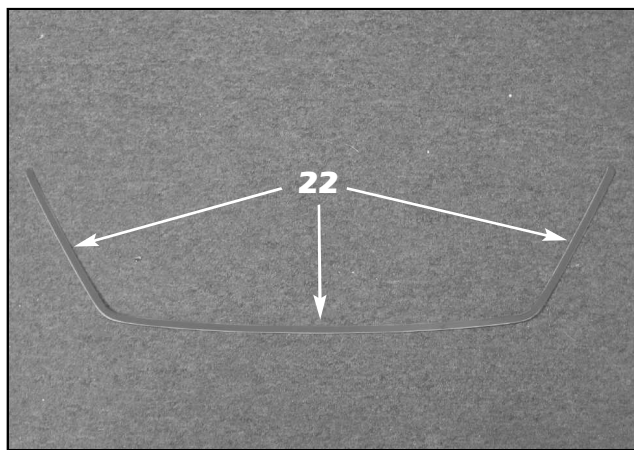
19. Install the supplied double faced tape to the back of the Lexus emblem as shown.



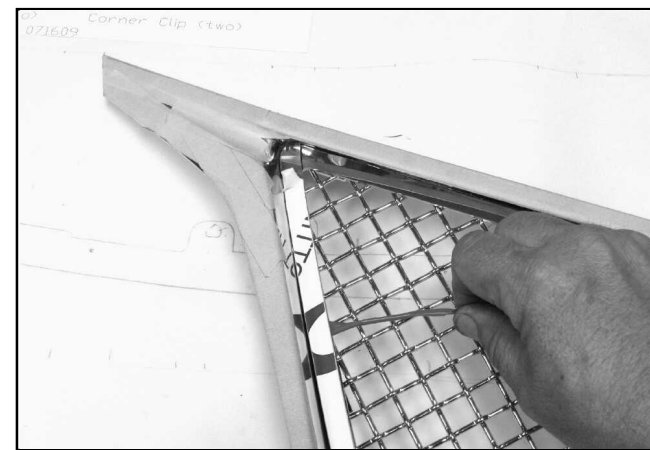
20. Peel off the tape backing and install the emblem backing plate with studs. Once the plate is attached, break off the factory emblem alignment pins as they could prevent the emblem from being properly centered on the mesh section.



21. Install the emblem onto the mesh grille, making sure the emblem is perfectly centered top to bottom and left to right. Retain the emblem using the supplied mounting washers, #10 S.S. lock washers and the #8-32 hex nuts.



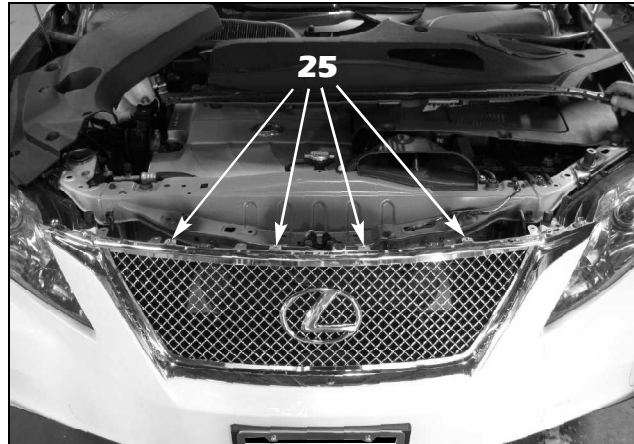
22. Line the back of the stainless steel overlay with the supplied double faced tape. Keep the tape centered as much as possible during the installation. Do not let the tape overlap the overlay at any point.



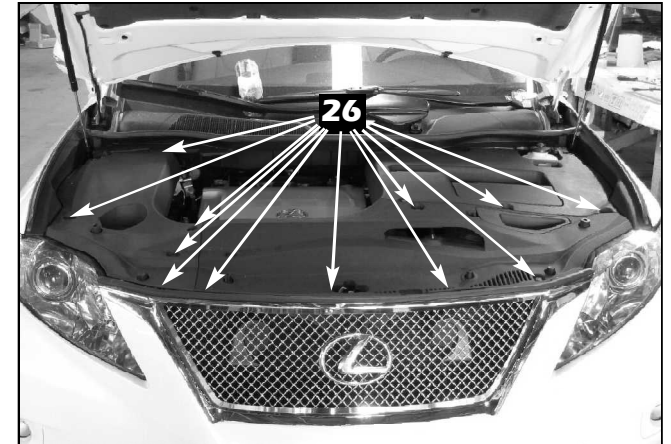
23. Peel back a small section of the double faced tape backing from each end of the overlay. Carefully align the overlay tightly against the factory chrome surround but do not scratch the chrome. Once the overlay is in place, pull off the lining from the double faced tape and press the overlay firmly into place to set the tape.



24. Align the assembled grille back into place, making sure that the factory mounting tabs pass back through the slots in the bumper cover.



25. Reinstall the factory hardware to secure the top edge of the assembled grille to the vehicle.



26. Reinstall the engine bay covers using the factory push pins.



26. Finished installation.